



BC/EHS/186
Date: 21.09.2020

To,

**The District Environment Engineer,
Tamil Nadu Pollution Control Board,
Gummidipoondi, EPIP Building,
Sipcot Industrial Park,
Tiruvallur district,
Tiruvallur-601 201.**

Dear Sir,

Sub: Environmental Statement for the year 2019-2020

Please find attached herewith the Environmental Statement in Form-V for the year 2019-2020. We request you to kindly acknowledge receipt of the letter and confirm.

Thanking you,

Yours faithfully,
For Birla Carbon India Private Limited
Unit: Gummidipoondi


Rajan J
Deputy General Manager (P&A) and CSR



Encl.: Form - 5

Birla Carbon India Private Limited
(Formerly known as SKI Carbon Black (India) Private Limited)
Unit : Gummidipoondi

K-16, Phase II, Sipcot Industrial Complex, P.O. Gummidipoondi, Dist. Thiruvallur - 601 201, Tamil Nadu, India
T : +91 44 2798 9233 - 36 | F : +91 44 2798 9116 / 29 | Website : www.birlacarbon.com | CIN : U23201MH2013PTC241741

Marketing Office 910 - 911, Kailash Building, Kasturba Gandhi Marg, New Delhi - 110 001 | T : +91 11 2335 1069 / 71 | F : +91 11 2335 0594
Regd. Office Aditya Birla Centre, S. K. Ahire Marg, Worli, Mumbai - 400 030, India | T : +91 22 6652 5000

**Environmental Statement for the financial year ending
31st March 2020**

FORM – V

PART – A

(i)	Name and address of the owner/occupier of the Industry operation or process	Birla Carbon India Private Ltd. (Unit: Gummidipoondi) K-16, Phase-II, SIPCOT Industrial complex, Gummidipoondi - 601 201.
(ii)	Industry Category	Red – Code (1006)
(iii)	Production capacity – Units	174000 MT/Annum
(iv)	Year of establishment	1998
(v)	Date of the last environmental statement submitted	21.09.2019

PART – B

Water and Raw Material Consumption

(i) Water consumption m³/d

Process	1428.00
Cooling	630
Domestic	42

Name of the Product	Process water consumption per unit of product output	
	During the previous financial year 18-19	During the current financial year 19-20
	(1)	(2)
(1) Carbon Black	4.75 KL/MT	4.67 KL/MT
(2) Power	3.27 KL/MwH	3.24 KL/MwH

(ii) Raw material consumption

* Name of Raw Materials	Name Of Product	Consumption of Raw Material per unit of output	
		During the previous Financial year 18-19	During the current Financial year 19-20
1. C B F S	Carbon Black	1.61 MT/MT	1.9 MT/MT
2. Fuel oil	Carbon Black	0.0021 MT/MT	0.0021 MT/MT
3. HSD	Carbon Black	0.0006 MT/MT	0.0006 MT/MT

PART – C

Pollution discharged to environment/unit of output
(Parameter as specified in the consent issued)

(1) Pollutants	Concentration of Pollutant	Percentage of variation from Prescribed standards with reasons
(a) Water	Zero Discharge	
TSS	10-20 mg/L	Nil, Within Norms
BOD	6-14 mg/L	Nil, Within Norms
(b) Air		
PM 2.5	26- 55 mg/m3	Nil, Within Norms
PM 10	59-98.5 mg/m3	Nil, Within Norms
Stack-		
a) Boiler/ Dryer, (SOx)	865 – 1326 mg/Nm3	Nil, Within Norms
b) Boiler/ Dryer , (NOx)	196 – 315 mg/Nm3	Nil, Within Norms
c) Boiler/ Dryer, (SPM)	30 -49 mg/Nm3	Nil, Within Norms

PART – D

Hazardous wastes

(as specified under Hazardous Wastes (Management and Handling) Rules, 2016)

Hazardous Wastes	Total Quantity (Kg)	
	During the previous financial year (18-19)	During the current financial year (19-20)
(a) From process	107 MT	2.130 MT
(b) from pollution control facilities	163.51 MT	453.250 MT

PART – E

Wastes

	Total Quantity (MT)	
	During the previous financial year (18-19)	During the current financial year (19-20)
(a) From process	3016.16 MT	2928.025 MT
(b) from pollution control facilities (Approx.)	Nil	Nil
(c) 1. Quantity recycled Or re-utilized	2936.4 MT	2680.575 MT
2. Sold	79.76 MT	247.45 MT
3. Disposed	-----	-----

PART – F

Solid hazardous waste recovered from our effluent treatment plant is disposed through the common waste management site situated at Gummidipoondi. The floor sweepage is basically Carbon Black with impurities like dust etc. It is non-hazardous and it is sold as low-grade carbon black.

PART – G

Impact of Pollution Control Measures

- A. The Pollution Control devices provided in the plant are process cum pollution control equipment such as Bag Filter, Purge Gas Filter, Dryer combustor and Boiler Combustor. Dryer combustor utilizes the off-gases generated during the manufacture of Carbon Black to dry the wet pellets, thus saving the cost of fuel, which would have been incurred. Hence the cost of production is also reduced.

The utilization of off-gases in the boiler section to generate steam is beneficial in three ways-

1. There is no fuel requirement for running the boiler. The low BTU off-gases generated in the process are completely burnt to utilize its calorific value to run the boiler to generate high-pressure steam.
2. This high-pressure steam is used to generate sufficient power required for plant operation, thus saving the cost of power to reduce the cost of production.
3. The excess power generated is sold to Tamil Nadu Electricity Board to bring the revenue for the plant.

- B. Effluent Treatment Plant is in operation since commissioning to have approx. 100 % recycle of waste water after the treatment which has reduced water consumption for the process and there by conserving the natural resources and reducing cost of production.

- C. The new Multi Effect Evaporator with ATFD (Agitated Thin Film Dryer) commissioned in FY 18-19 and is operating efficiently to recover water and minimize the waste.

All the above schemes save natural resources such as fuel, water & energy conservation.

PART – H

Additional Measures / Investment made

The pollution control devices installed in the plant are sufficient to protect the environment and abate the pollution due to manufacture of carbon black. Since we have introduced for the first time in India High Temperature Technology with altogether different concept of utilization of total energy and no wastage at any stage of manufacture having enough built in provision at the design stage itself whereby 'Zero Pollution' is achieved.

We are using battery operated Electrical forklifts in the warehouse which is environment friendly in many ways: significantly reduces the particulate matter emission, reduces the noise level compared to diesel operated forklifts and also reduces our dependence on fossil fuel thus conserving natural resources.

We have a well-planned rain water harvesting system with 16 numbers of recharge percolation pits to collect the surface area run-off water and roof water and also rain water harvesting ponds for collecting water from storm water drains.

Total Environment management budgeted Spent during the year 2019-20 capital cost 6.73 Crore rupees and recurring cost 2.32 Crore rupees.

PART – I
Miscellaneous

- A. We have implemented **Quality Management Systems**, certification done by BSI – Management systems complies with the requirement of **IATF 16949: 2016**,
Validity up to 09/08/2021.
- B. We have implemented **Environmental Management System**, certification done by BSI – Management system complies with the requirement of **ISO 14001: 2015**,
Validity up to 20/08/2022.
- C. We have implemented **Occupational Health & Safety Management system**, certification done by BSI – Management system complies with the requirement of , **ISO 45001:2018**
Validity up to 20/08/2022.
- D. We have implemented **Information Security Management System**, certification done by BSI – Management system complies with the requirement of **ISO/IEC 27001:2013**,
Validity up to 20/08/2022.
- E. We have implemented **Energy Management system**, certification done by BSI – Management system complies with the requirement of **ISO 50001: 2018**,
Validity up to 09/02/2023.